

## 2012 BOUGETZ CELLARS NAPA VALLEY SAUVIGNON BLANC

## WINEMAKER NOTES

The first wine from the wonderful 2012 harvest to be released is the 2012 Napa Valley Sauvignon Blanc. This wine is a blend of 95% Sauvignon Blanc with 5% Semillon. All the fruit comes from the Rutherford AVA in heart of Napa Valley. With roundness on the palate that envelopes the fresh acidity, the 2012 Sauvignon Blanc shows the magic of a wonderful harvest. Luscious pineapple intermixed with Granny Smith apple aromas on the nose. Finishing clean and bright, this wine screams summertime on the patio.

## **HARVEST NOTES**

The Sauvignon Blanc vineyard in Rutherford is farmed organically and sits in the heart of the Napa Valley. 2012 was the harvest year we have all been dreaming about, after very tricky back to back years in 2010 and 2011. With bright sunshine through flowering and fruit set, followed by a warm and sunny summer, the vines were loaded with healthy and abundant clusters heading into veraison. With a little green harvesting in early August, we were set for a harvest loaded in both quality and quantity. The Sauvignon Blanc was harvested on September 7th, early in the morning as the sun was just rising.



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Harvest date: September 7th, 2012

Appellation: Rutherford/Napa Valley

• Brix at harvest: 24.4

 Fermentation: ¾ neutral French Oak, ¼ stainless steel

Aging: 100% neutral French oak

Alcohol: 14.4%

• pH: 3.20

TA: 7.42 g/L

Bottled: April 2013

Case production: 140 cases

Winemaker: Thomas Bougetz

Suggested retail: \$24